



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7401
Job Sheet 204970



Part No: 647.7401

Part Name: Upper Cutter Assembly

Part Weight: 0 lbs

Job Created: 12/23/19

Due Date: 1/30/20

Type: SOLD

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Job Qty: 1 pcs

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Suppller	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/30/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S245174



Part: 647.7401
Job No: 204970
Serial No/Batch: S245174

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/07/20

DAS
41 JAN 04 2020
9-89

120 Small Fab - 2 - B4B	1 pcs	1/30/20	0.00 1.09	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	DAS
				Small Fab - 6 - B4B	41 JAN 0 4 2020
				Small Fab - 7 - B4B	9-89
130 QC 5	1 pcs	1/30/20	0.00 0.00	Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	DAS
				QC 5 - 68	JAN 0 7 2020 68
				QC 5 - 9	9-89
				QC 5 - 50	
140 Packaging 3-1 - Stock - B4B	1 pcs	1/30/20	0.00 0.00	QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	DAS
				Packaging 3 - 23 - B4B	84 415032

					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					150 QC 21 - SA	1
	pcs				QC 21 - SA - 70	21
					QC 21 - SA - 53	JAN 08 2020

Part Op 110 - (Pick Kit)
Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
598: 5211075 exp. date: 1/21
130 - QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5232878
647.7610	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5129080
647.7810	Bracket A	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5115101
647.7811	Bracket B	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114688
647.7812	Center Plate, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136275 5107800 5107800 (4)
MS21042-3	Nut use MS21042L3 per QSI 017	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L08	Nut	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5231238
MS27039-08-19	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231293
MS27039-08-23	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5155680
MS27039-1-19	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5216386
NAS1149F0332P	Washer (AN960-10L)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228841
NAS1149FN832P	Washer (AN960-8)	68 Ea (68 ea)	110-Packaging 1 - Pick Kit	5224538 (30) 5235228 (17)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	2	25	0
	647.7610	1	5	0
	647.7810	1	22	0
	647.7811	1	24	0
	647.7812	1	19	0
	MS21042-3	3	376	0
	MS21042L08	13	794	0
	MS27039-08-19	6	842	0
	MS27039-08-23	7	30	0
	MS27039-1-19	3	300	0
	NAS1149F0332P	6	4,686	0
	NAS1149FN832P	68	1,652	0

Part Specifications

Specifications could not be found.

